

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada



Tel (613) 632-5200

Job Qty: 1 ea

Part No: D2369-3

Part Name: Locator Plate



Part Weight: 0 lbs

Job Created: 1/12/18

Due Date: 1/22/18

Type: SOLD

Description:

Created By: Mario Poulin

Job Tracking No:

Status: Scheduled

Priority: Medium

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev: B Now on Waterjet 07-05-28 JLM IPP

REV: C 13.05.21 AS PER DWG REV: B VER: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run hrs Hrs	Workcenter/Supplier	
						Standard	Workcenter/Supplier
90	Start up Operation	12 Ea	1/20/18	0.00 0.00			Start Up Waterjet
100	Waterjet	12 pcs	1/22/18	0.02 1.72			Waterjet1
110	QC	12 pcs	1/22/18	0.00 0.00			QC2
120	QC	12 pcs	1/22/18	0.00 0.00			QC8
150	Packaging	12 pcs	1/22/18	0.00 0.00			Packaging3
160	QC21-SA	12 Ea	1/22/18	0.00 0.00			QC21

Part Op 100 - 1-Cut as per Dwg D2369
Descriptions:

Job Allocations

Operation 90-Start up Operation
Component Part M5052H32S.040
Required 16
Inventory 1
Allocated 0
Std Qty 0

Part Specifications

Specifications could not be found.

Plex 1/12/18 4:49 PM dart.poulin.mario

13094

D2369-3
Job Sheet 170309



DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	

Start up Operation 01/22/18
 Job No: 170309

PART NO: D2369-3
 Original Serial #: S034299

Revision: Operation:
 Change No:

Locator Plate
 S034299
 DART AEROSPACE

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Misaligned/off center ☐
 Misread ☐
 Turning Sequence ☐
 Mispositioned ☐
 Misdimensioned ☐
 Misidentified ☐
 Misaligned ☐
 Mispositioned ☐
 Misdimensioned ☐
 Misidentified ☐

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Press ☐
 Bendi ☐
 Centri ☐
 Cracks ☐
 Crimp ☐
 Cuffs ☐
 Crushir ☐
 Heat Tr ☐
 Wave/l ☐
 Marks/l ☐

OTHER : ☐

